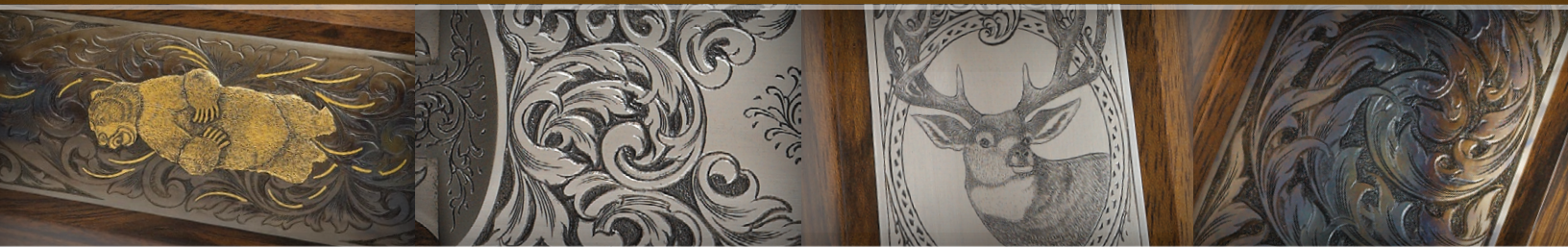




# DAKOTA ARMS



Deadly Sophistication.



# MODEL 76™



*Model 76™ Alpine*



*Model 76™ Mannlicher*



*Model 76™ Safari*



*Model 76™ African*

## **In 1986, master gunsmiths Don Allen and Pete Grisel had a dream.**

Embracing emerging technology, alongside time-honored techniques, they fulfilled that dream with the Model 76 – an impeccable new breed of bolt-action design and performance. With that milestone, Dakota® was born.

More than 25 years later, we're continuing our founders' legacy by producing the finest custom-built rifles in the world. Made by the most skilled craftsmen in the industry, each is an exacting blend of old-world principles and the latest engineering advancements.

**When only the finest rifle will do, there's only Dakota Arms.**

Let us know what you think, please visit us at [www.dakotaarms.com](http://www.dakotaarms.com)

George Kollitides  
Chief Executive Officer





Model 76™ Classic



Model 76™ Professional Hunter



**A wide range of options are available for your Dakota® Model 76™**, from custom engraving and jeweled bolts to exquisitely finished checkering patterns all hand-cut by our craftsman.

Choose a premium stock from XX, XXX, Exhibition or Special select in either **English, Turkish or Bastogne walnut**, which feature a hand-rubbed finish and your custom length of pull.

**The Model 76™ action** combines features of the pre-64 Model 70 with a Mauser-type extractor. Milled from a solid block of prehardened steel.

## MODEL 76™ FEATURES

### CLASSIC

- XX grade walnut with a hand-rubbed oil finish, point panel hand-cut checkering, Dakota® swivel studs
- Short, standard and long actions
- A wide variety of chambers available from 22-250 Remington to 416 Remington

### SAFARI

- XXX grade walnut, cheekpiece with shadowline, hand-cut point wrap checkering on fore-end, ebony fore-end tip, barrel band and inletted Ken Howell swivel stud
- Right or left hand guaranteed accuracy
- 7mm Remington Magnum to 458 Lott
- Bisonite bedding
- Front ramp sight with rear island single blade

### AFRICAN

- XXX grade walnut, cheekpiece with shadowline, hand-cut point wrap checkering on fore-end, ebony fore-end tip, two cross bolts with ebony plugs, barrel band and inletted Ken Howell swivel
- 7mm Remington Magnum to 416 Remington, 404 Jeffery, 416 Rigby and 450 Dakota
- Bisonite bedding
- Straddle floorplate with inside release, drop belly magazine with four-round capacity (most calibers)
- Mercury recoil reducer in stock fore-end

### PROFESSIONAL HUNTER

- Rugged, custom fiberglass stock with cheek piece (14" LOP) pillar bedding and barrel band swivel stud
- Cerakote™ matte black finish with 23" Douglas premium stainless barrel
- Quarter rib with one fixed-blade and banded/hooded front sight with optic bead and window hood
- Available calibers: 375 H&H, 404 Jeffery, 416 Remington, 416 Rigby, 458 Lott, 450 Dakota and 450 Rigby



# TRAVELER



**Created for the global hunter,** the Traveler is a Model 76™ that takes down into two sections — the receiver/stock and barrel/fore-end — for compact carrying. You can even add a second barrel from the same family of calibers for optimum versatility. For example, combine a 300 H&H with a 375 H&H, or a 7mm Dakota with a 404 Dakota, for the ultimate plains game and big-game combinations. Available in a wide range of calibers and, like the Model 76™, in Classic, Safari and African grades.





## TRAVELER FEATURES

- Available in three grades:  
Classic, Safari and African
- Available with a limitless array  
of upgrades
- The unique takedown system is  
both quick and secure, and features  
threadless assembly and disassembly



*The Traveler is a Model 76™ that takes down into two sections — the receiver/stock and barrel/fore-end. You can easily add a second barrel, offering the ultimate African plains and big-game combination in a compact, easy-to-transport package.*



*The Traveler allows you to carry two different caliber/barrel combinations in a small, unobtrusive case that does not say "firearm" to prying eyes. We can fit your Traveler with detachable scope rings to make for an even smaller package.*



# MODEL 10™



## **The epitome of strength and beauty among single-shot rifles.**

Our famous Model 10™ is lightweight, pleasing to the eye and deadly accurate. Its exceptionally solid falling-block action design and fast lock time produce world-renowned accuracy and shot-to-shot consistency, and the fit and finish are impeccable. Build yours with a vast array of options, in calibers ranging from 17 HMR to 404 Dakota. Choose from magnum and standard versions.





Model 10™



Model 10™ Mannlicher  
(custom upgrades)



## MODEL 10™ FEATURES

- Falling block action
- XX grade walnut, hand-rubbed oil finish, point wrap hand-cut checkering
- 13 5/8" length of pull, with black recoil pad
- Dakota® rear swivel stud and front barrel band
- 23" standard barrel
- Ambidextrous tang safety
- Talley scope mounts included for Dakota Talley rings
- Trigger set at a crisp 3 lbs.
- Guaranteed 1" accuracy
- Approximate weight: 6 to 7 lbs.

*Many options available, including wood checkering, engraving and metal finishes.*



Model 10™  
(custom upgrades)



Model 10™  
(custom upgrades)  
Scope not included



*The patented Dakota® Falling Block receiver is machined from solid bar stock, resulting in an exceptionally strong yet lightweight action.*



# MODEL 97™



**A superior breed of hunter, crafted with the supreme quality and precision the Dakota® name was built on.** It features a lighter, round-body configuration and includes all the best pre-64 Model 70™ and Mauser features, plus a match-grade barrel and adjustable Model 76™ trigger for peak accuracy. Models available include: **New for 2014**, the **Varminter** with an American Claro walnut stock, the Long Range Hunter with a matte blue finish; Stainless Hunter with matte stainless steel receiver and barrel; the Deluxe with a precision chrome moly matte blued barrel and AAA Claro walnut stock; and the Outfitter, which features a precision-crafted composite stock and a durable barreled action finish.





*Model 97™ Varminter  
(Claro walnut stock)*



*Model 97™ Long Range Hunter*



*Model 97™ Stainless Hunter*



*Model 97™ Deluxe*



*Model 97™ Outfitter  
(Bases and sights included)*



*Model 97™ Outfitter*

## MODEL 97™ FEATURES

- 13 <sup>5</sup>/<sub>8</sub>" length of pull
- Short or long actions available
- Chromoly or stainless action available
- 24" barrel for standard calibers
- 26" barrel for long magnum calibers
- Individually pillar bedded
- Blind box magazine (Long Range, Stainless and Outfitter)
- Drilled and tapped for 8–40 scope base screws
- Right- or left-hand configurations
- Guaranteed 1" accuracy



*With a controlled round feed and claw extractor, the Model 97™ action has made this model a first choice for discriminating sportsmen for more than 20 years.*

## MODEL 97™ OUTFITTER ALSO INCLUDES

- Talley bases and quick detachable rings included
- CeraKoted stainless steel barrel and action

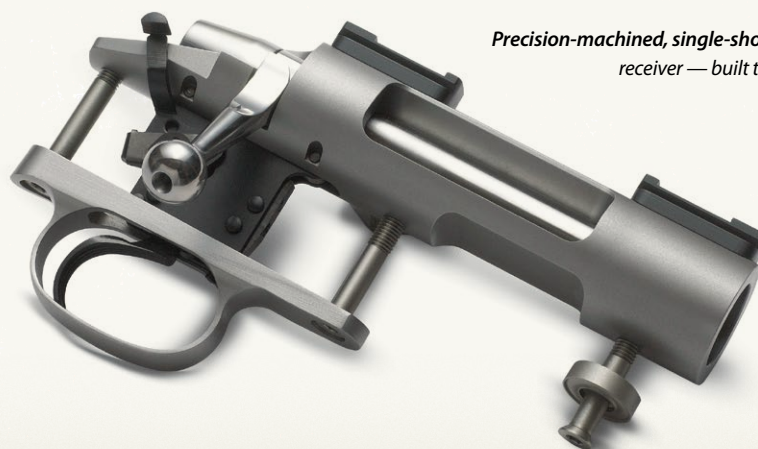




# VARMINTER



**Crafted to benchrest tolerances** with the combined talents of Dakota® Arms and Nesika, the Varminter is built from the ground up on a single shot, small round action to forever elevate the standards for precision in the small-caliber world. And its supreme accuracy is second only to its elegant lines and fit and finish that make Dakota® firearms among the most sought-after in the world. It's built with a precision stainless match-grade barrel in either sporter or varmint contours, with four stock options.



*Precision-machined, single-shot, high-grade stainless receiver — built to benchrest tolerances.*





*Dakota® Varminter Deluxe*



*Dakota® Varminter*



*Dakota® Varminter Heavy Barrel  
(Claro walnut stock)*



*Dakota® Varminter Heavy Barrel  
(Composite stock)*

## VARMINTER FEATURES

- Claro walnut or precision crafted composite stock
- 23 lines per inch checkering on fore-end and grip (Deluxe model)
- 13 <sup>5</sup>/<sub>8</sub>" length of pull
- Black recoil pad
- 24" match grade select stainless steel standard barrel
- Stainless receiver
- Talley scope bases included
- 11° recessed target crown
- Vapor hone matte bead blast finish
- Available as single shot only
- Pillar bedded for maximum accuracy
- Right- or left-hand configurations



## | S H A R P S™ |



**An American legend, the 1874 Sharps™ rifle has been made with the impeccable style and quality only offered by Dakota® Arms.** Our design offers two distinct differences to the original. The first is that the rifle is scaled to 80 percent of the original size, providing a sleek sporting rifle that is easily carried in the field. The second is that it is designed specifically to maximize accuracy from smaller, high performance calibers.

## | M I L L E R™ |



**The Miller™ rifle's reputation as a target rifle capable of pinpoint accuracy is backed by more than 30 years of manufacturing experience.** Each rifle is custom built for your specific application.

The rugged construction of the action is as comfortable on the range as it is in the field.





Sharps™



## SHARPS™ FEATURES

- XX walnut stock with straight grip, 13 <sup>5</sup>/<sub>8</sub>" length of pull
- 26" octagonal barrel
- Tang rear sight with front bead combinations
- Steel buttplate
- Matte blue metal finish
- Only available for rimmed cartridges from 22LR to 444 Marlin
- Approximate weight: 8 <sup>1</sup>/<sub>4</sub> lbs. with full octagonal barrel



**An extensive choice of options**, from wood grade to metal finish to engraving and even a period scope, allows you to custom-tailor a Dakota® Sharps™ that is uniquely yours.



Miller™ Classic



## MILLER™ FEATURES

- XXX walnut stock, 13 <sup>5</sup>/<sub>8</sub>" length of pull
- Semi-beavertail fore-end
- Each rifle is custom tailored to the customer's specifications and available in calibers from 22LR to 404 Jeffery
- 24" round barrel, matte blue
- Receiver options
  - Classic
  - Low Boy
- Talley scope bases
- Approximate weight: 7-7 <sup>1</sup>/<sub>2</sub> lbs.



# DAKOTA® CARTRIDGES

**Each Dakota® cartridge is designed to produce maximum performance and accuracy while serving as a fitting companion to your Dakota® rifle.** The Dakota® line of proprietary

cartridges has been designed to meet the demands of the serious world-game hunter. There are a total of five cartridges, all based on the 404 Jeffery case, and a sixth (450 Dakota) based on the 416 Rigby case.

*These non-belted cartridges offer several advantages over belted that include:*

- Better bore alignment
- Increased powder capacity
- Consistent and uniform burn rate
- Improved functioning and headspacing capabilities

CALIBER	BULLET WEIGHT (GRAIN)	MUZZLE VELOCITY (FPS)	MUZZLE ENERGY (FT. LBS.)
7mm Dakota	140	3400	3593
	160	3200	3637
300 Dakota	150	3300	3626
	180	3100	3840
330 Dakota	210	3200	4480
	250	2900	4668
375 Dakota	270	2800	4680
	300	2600	4502
404 Dakota	350	2500	4680
	400	2411	5115
450 Dakota	500	2450	6663

*Dakota® cartridges are available in six different calibers ranging from 7mm Dakota® to 450 Dakota®*



*Dakota® Cartridge Plaque*



# UPGRADES

## MODEL 76™



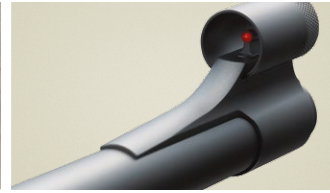
Custom Engraved  
Stainless Steel Floorplate



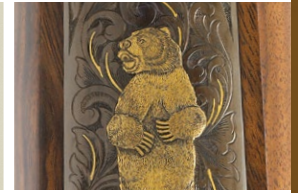
Special Request Serial Number



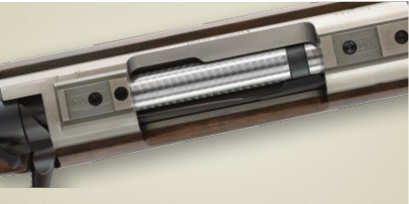
Dakota® Arms Banner



Fiber Optic Sight



Custom Bear  
Scroll Engraving



Jeweled Bolt



Custom Checkered  
Bolt Knob



Right-Hand Cheekpiece  
Shadowline



Fleur de Lis Checkering  
Ribbons Point



Wrap Over Grip  
Checkering

## MODEL 10™



Custom Engraved and  
Bone Charcoal Casing



Custom Grip Plate  
Engraving



Fleur de Lis Checkering



Custom Quarter Rib  
Rear Site

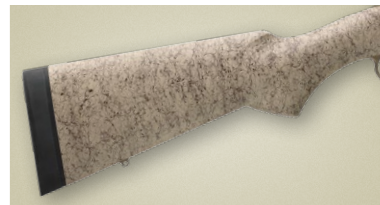


Tear Drops and  
Bone Charcoal Casing

## MODEL 97™



Custom Trigger Guard  
Straddle Floorplate



Tan Brown Stock Webbing



Peep Sight



Blind Magazine

## SHARPS™



Gold Wire  
Border Engraving



Full Octagon Barrel



French Gray Finish



Barrel Band



Pistol Grip Stock

**For Additional Upgrades, Visit [www.DakotaArms.com](http://www.DakotaArms.com)**

Weights, stock dimensions, checkering pattern and wood grain may vary according to the individual firearm. Dakota Arms reserves the right to change or modify its products without notice. Pricing may vary by model, specification, color, size and availability. Follow the safety rules printed in firearms instruction books and on ammunition boxes. If you do not have an instruction book for your Dakota firearm, write to Dakota Arms, 1310 Industry Rd, Sturgis, SD 57785 for a free copy or visit our website at [www.dakotaarms.com](http://www.dakotaarms.com). Please specify the model and serial number. The firearms herein have been photographed with the actions closed to properly showcase their features. In actual practice, any firearm not in use must be left with the ammunition removed, action open and safety on. Consumer Information, Arms Service, Parts and Repairs: 605-347-4686. Visit us on the web at [www.dakotaarms.com](http://www.dakotaarms.com).





# DAKOTA ARMS™

Once in a lifetime. Priceless. Memorable. Trophy. These words describe the hunt you'll never forget.  
These words describe the Dakota firearm you'll take with you. The pinnacle in firearms quality, materials and performance.  
A symbol of status that you can relive over and over again. Dakota. Deadly sophistication.

1310 Industry Road | Sturgis, SD 57785 | 605.347.4686

[WWW.DAKOTAARMS.COM](http://WWW.DAKOTAARMS.COM)



MADE IN USA

Dakota and Dakota Arms are trademarks of RA Brands, L.L.C.. Cerakote is a trademark of NIC Industries, Inc.. Talley is a trademark of Talley Manufacturing, Inc.

© 2014 Dakota Arms, Sturgis, SD 57785

DK101107